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| **Referencia:** 1671/0/2 v.01  **Denominación:** Tarro 50ml FALDILLA | **Fecha plano :** 08/05/19  **Cavidades:** 2 / 2 | **Material :** SMMA  **Máquina :** |

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| **Motivo informe** :  Homologació Figura B del motlle. |

***INFORME INYECCIÓN***

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| Es lliuren 100 injectades del tarro faldilla al departament de qualitat  La cavitat D és la de sempre, la cavitat B és la nova.  Deixem treballant la cavitat D fins homologació de la B.  Màquina 37 | |
|  | **Fecha:** 08/12/2020 |

***INFORME CALIDAD* ( Dimensional ).**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Medidas según plano**   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | | **FIGURA** | | | | **Ø EXTERIOR** | | **Ø INTERIOR** | | | **Ø ANCLATGE** | | | **ALÇADA TOTAL** | **PROFUNDITAT** | | | **Pes** | | | **70,40** | | **62,90** | | | **67,20** | | | **32,90** | **30,00** | | | | **+ / -** | | **+ / -** | | | **+ / -** | | | **+ / -** | **+ / -** | | | | **0,20mm.** | | **0,20mm.** | | | **0,20mm.** | | | **0,20mm.** | **0,20mm.** | | | | DALT | 70,56 | | | | 62,78 | | **68,86** | | | | | 32,78 | **29,55** | | | **33,29** | | | BAIX | | | 70,45 | | 62,75 | | **68,64** | | | **32,63** | | | **29,49** | | | | **33,09** | | **Medidas según tablas (calidad)** | | | | | | | | | | | | | | | | | | | **Maquina** | | **Ø EXTERIOR** | | | **Ø INTERIOR** | | | **Ø ANCLATGE** | | | **ALÇADA TOTAL** | | | **PROFUNDITAT** | **Pes** | | | | **70,70** | | | **62,75** | | | **68,90** | | | **32,80** | | | **29,50** | | **+ / -** | | | **+ / -** | | | **+ / -** | | | **+ / -** | | | **+ / -** | | **0,20mm.** | | | **0,20mm.** | | | **0,20mm.** | | | **0,20mm.** | | | **0,20mm.** | | Dalt | | 70,56 | | | 62,78 | | | 68,86 | | | 32,78 | | | 29,55 | **33,29** | | | | Baix | | **70,45** | | | 62,75 | | | **68,64** | | | 32,63 | | | 29,49 | **33,09** | | | | |
|  | **Fecha:** 08/12/2020 |

***INFORME FUNCIONAL***

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| |  |  |  |  | | --- | --- | --- | --- | |  | **Fig. D** | **Fig. B** | **Resultat** | | **Muntatge manual** | ok | ok | **ok** | | **Muntatge Automàtic** | No esta muntada la maquina | No esta muntada la maquina |  | |

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| **Conclusiones** :   * **Las medidas no coinciden con el plano 08/05/2019** * **Tenemos valores distintos a planos en las tablas de medidas de calidad.las cuales concuerdan más con la pieza.** * **La fig. Baix es más pequeña en todas las cotas en comparativa con fig. Dalt** |

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| **Responsable Calidad :** Neus Gibert  **Fecha :** 08/12/2020 |

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